

# INSTALLATION MANUAL

# 16614

## Level of Difficulty

Easy

## Parts List

| Item | Qty | Description           |
|------|-----|-----------------------|
| 1    | 1   | Safety chain assembly |
| 2    | 1   | Safety Chain plate    |

## Tools Required

|               |              |
|---------------|--------------|
| Torque wrench | Socket, 3/4" |
| Wrench, 3/4"  | --           |

## Torque Specifications

|           |            |
|-----------|------------|
| 1/2" bolt | 65 ft-lbs. |
|-----------|------------|

Use above torque setting unless otherwise noted

## Product Registration

CURT Group stands behind our products with industry-leading warranties. Provide feedback and help us to improve our products by registering your purchase at: [warranty.curtgroup.com/surveys](http://warranty.curtgroup.com/surveys)

## Maintenance

Inspect the unit for proper operation, and worn, damaged or missing parts. Replace as required or when the unit's wear exceeds 1/8" from the original surface.

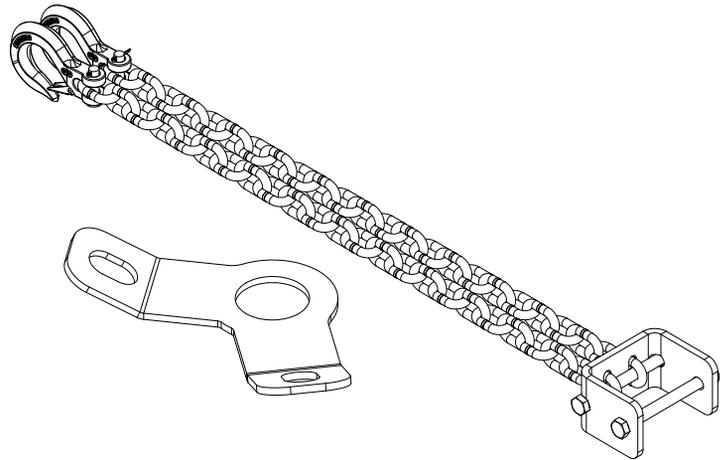
Check the hardware torque specification after the first 200 miles of towing and every 400 miles after that.

## ⚠ WARNING

Do not modify this product in any way. Unauthorized modification may impair the function and / or safety and could affect the life of the product and void the warranty.

Keep safety chains in place and in working order.

## Product Photo



## ⚠ CAUTION

Check for damaged parts before each use. Carefully check that the product will operate properly and perform its intended function. Replace damaged or worn parts immediately. Never operate the product with a damaged part.

## NOTICE

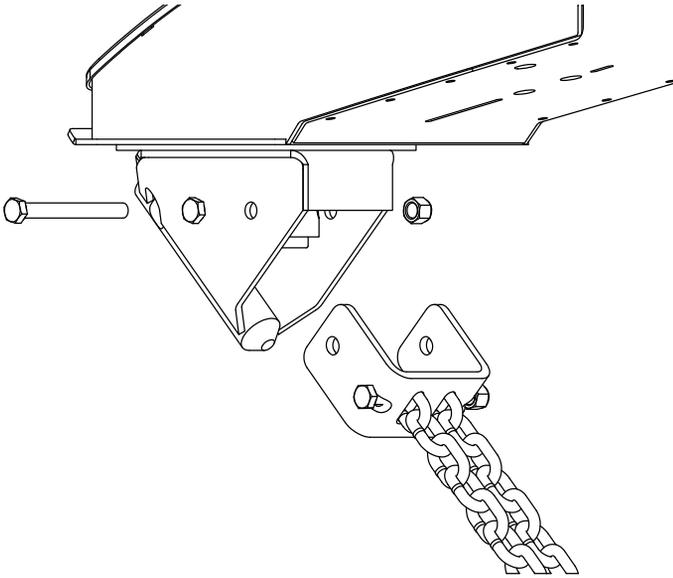
Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the specified torque specifications when securing hardware during the installation process.

### Step 1

Attach the safety chain assembly (#1) to the upper weldment by aligning the rear hole on the weldment and the hole on the safety chain assembly. Secure with a 1/2" hex bolt (#5) and nylock nut (#6) and torque to 65 ft-lbs.



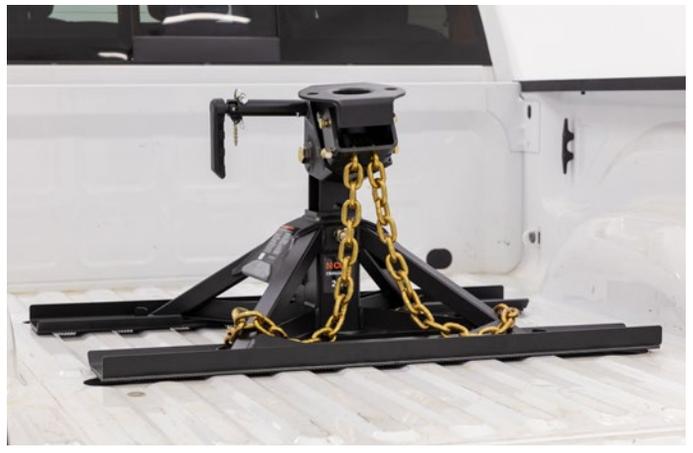
### Step 3

Place the safety chain plate over the gooseball before installing the CrossWing™ 5th wheel hitch.



### Step 3

After installing the Crosswing™, secure each hook to its corresponding loop



### ⚠ WARNING

After connecting your safety chains to your trailer, always confirm the chains are long enough to support your maximum turning radius. Chains without adequate length may bind resulting in damage to your vehicle, hitch, and/or trailer.